

SAFETY DATA SHEET

according to GB/T 16483 and GB/T 17519



LL701G MICROMAX™ CONDUCTOR PASTE

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	2025/06/04	300010002825	Date of first issue: 2025/06/04

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : LL701G MICROMAX™ CONDUCTOR PASTE
Product code : 000000000021057427

Manufacturer or supplier's details

Company : Celanese (Shanghai) International Trading Co., Ltd
Address : 4560 Jinke Road, Zhangjiang, Pudong
Shanghai, China 201210
Telephone : 86-21-38619288
Emergency telephone number : CHEMTREC International phone number: +1-703-527 3887,
+86 532 8388-9090 (China, 24h)
E-mail address : HazCom@celanese.com

Recommended use of the chemical and restrictions on use

Recommended use : For industrial use only.
Paste for electronic industry

2. HAZARDS IDENTIFICATION

Emergency Overview


Appearance	: liquid
Colour	: tan
Odour	: solvent-like

Causes mild skin irritation. Very toxic to aquatic life with long lasting effects.

GHS Classification

Skin corrosion/irritation : Category 3
Short-term (acute) aquatic hazard : Category 1
Long-term (chronic) aquatic hazard : Category 1

GHS label elements

Hazard pictograms : 

Signal word : Warning

Hazard statements : H316 Causes mild skin irritation.
H410 Very toxic to aquatic life with long lasting effects.

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Precautionary statements : **Prevention:**
P273 Avoid release to the environment.

Response:
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P391 Collect spillage.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Physical and chemical hazards

Not classified based on available information.

Health hazards

Causes mild skin irritation.

Environmental hazards

Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Other hazards which do not result in classification

None known.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Silver Powder (particle diameter >100 nm <1mm)	7440-22-4	60 -70
Gold	7440-57-5	10 -20
Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol	25265-77-4	1 -10

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

If inhaled : If inhaled, remove to fresh air.
If breathing is difficult, give oxygen.
If not breathing, give artificial respiration.
Get medical attention.

In case of skin contact : Wash off with soap and water.

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In case of eye contact	: Get medical attention if irritation develops and persists. Wash contaminated clothing before re-use.
If swallowed	: Immediately flush eyes for at least 15 minutes. Get medical attention. If swallowed Rinse mouth with water. Call a physician or poison control centre immediately. DO NOT induce vomiting unless directed to do so by a physician or poison control center.
Most important symptoms and effects, both acute and delayed	: Causes mild skin irritation.

5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Dry sand Dry chemical Alcohol-resistant foam
Specific hazards during fire-fighting	: Hazardous decomposition products formed under fire conditions. (see also section 10) Avoid breathing decomposition products.
Specific extinguishing methods	: Evacuate personnel to safe areas. Stop spill/release if it can be done with minimal risk. Do not allow run-off from fire fighting to enter drains or water courses.
Special protective equipment for firefighters	: Exposure to decomposition products may be a hazard to health. Wear self-contained breathing apparatus for firefighting if necessary.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Wear suitable protective equipment.
Environmental precautions	: Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Clean contaminated floors and objects thoroughly while observing environmental regulations.
Methods and materials for containment and cleaning up	: Contain spill. Soak up with inert absorbent material. Collect and contain contaminated absorbent and dike material for disposal.

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Keep in suitable, closed containers for disposal.
Ventilate the area.
Clean contaminated surface thoroughly.

Prevention of secondary hazards : Dispose of in accordance with local regulations.

7. HANDLING AND STORAGE

Handling

Advice on protection against fire and explosion : Avoid formation of dust and aerosols.
Keep away from heat and sources of ignition.

Advice on safe handling : Avoid inhalation, ingestion and contact with skin and eyes.
Use only with adequate ventilation/personal protection.
Keep container closed when not in use.
Take care to avoid waste and spillage when weighing, loading and mixing the product.

Avoidance of contact : Acids

Storage

Conditions for safe storage : Store in original container.
Keep containers tightly closed in a dry, cool and well-ventilated place.
Keep away from sources of ignition - No smoking.
Do not store or consume food, drink or tobacco in areas where they may become contaminated with this material.
Keep container closed when not in use.
Do not reuse empty container.

Further information on storage stability : Stable under normal conditions.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Silver Powder (particle diameter >100 nm <1mm)	7440-22-4	TWA (Dust and fume)	0.1 mg/m ³	ACGIH

Engineering measures : Local exhaust or a laboratory hood should be used when handling the materials.
Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Respiratory protection : Provide adequate ventilation.
No personal respiratory protective equipment normally required.
Where there is potential for airborne exposures in excess of applicable limits, wear approved respiratory protection with dust/mist cartridge.
When workers are facing concentrations above the exposure

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limit they must use appropriate certified respirators. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the manufacturer. Persons performing maintenance or repairs on exhaust system equipment (e.g. ducts) may need to use respirators and protective clothing to prevent exposure to any accumulated residues.

Eye/face protection : Wear safety glasses with side shields.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Lightweight protective clothing
Safety shoes

Hand protection

Material : Impervious gloves

Remarks : Gloves must be inspected prior to use. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
Avoid contact with skin, eyes and clothing.
Contaminated work clothing should not be allowed out of the workplace.
Remove contaminated clothing and protective equipment before entering eating areas.
Remove and wash contaminated clothing before re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: tan
Odour	: solvent-like
Flash point	: 121.5 °C
	Method: closed cup, closed cup
Density	: 4.48 g/cm ³ (25.0 °C)
Solubility(ies)	
Water solubility	: insoluble

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10. STABILITY AND REACTIVITY

Chemical stability	:	Stable at normal temperatures and storage conditions.
Possibility of hazardous reactions	:	Polymerization will not occur. Stable at normal temperatures and storage conditions.
Conditions to avoid	:	None reasonably foreseeable.
Incompatible materials	:	Acids
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

Under fire conditions:
Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

Silver Powder (particle diameter >100 nm <1mm):

Acute oral toxicity	:	LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 401 Assessment: The substance or mixture has no acute oral toxicity
Acute inhalation toxicity	:	LC50 (Rat): > 5.16 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: OECD Test Guideline 436 Assessment: The substance or mixture has no acute inhalation toxicity
Acute dermal toxicity	:	LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 402 Assessment: The substance or mixture has no acute dermal toxicity

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Acute oral toxicity	:	LD50 (Rat): 6,500 mg/kg
Acute dermal toxicity	:	LD50 (Rabbit): > 15,200 mg/kg

Skin corrosion/irritation

Causes mild skin irritation.

Components:

Silver Powder (particle diameter >100 nm <1mm):

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Species	:	Rabbit
Assessment	:	No skin irritation
Method	:	OECD Test Guideline 404
Result	:	Slight or no skin irritation
Remarks	:	Minimal effects that do not meet the threshold for classification.

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Species	:	Rabbit
Assessment	:	Irritating to skin.
Result	:	Mild skin irritation

Serious eye damage/eye irritation

Not classified due to lack of data.

Components:

Silver Powder (particle diameter >100 nm <1mm):

Species	:	Rabbit
Result	:	No eye irritation
Assessment	:	No eye irritation
Method	:	OECD Test Guideline 405

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Species	:	Rabbit
Result	:	Mild eye irritation
Assessment	:	Irritating to eyes.
Method	:	OECD Test Guideline 405

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Components:

Silver Powder (particle diameter >100 nm <1mm):

Species	:	Guinea pig
Assessment	:	Does not cause skin sensitisation.
Method	:	US EPA Test Guideline OPPTS 870.2600
Result	:	Does not cause skin sensitisation.
Remarks	:	Information given is based on data obtained from similar substances.

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Species	:	Guinea pig
Assessment	:	Does not cause skin sensitisation.
Method	:	Directive 67/548/EEC, Annex V, B.6.
Result	:	Does not cause skin sensitisation.

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Germ cell mutagenicity

Not classified due to lack of data.

Components:

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Germ cell mutagenicity - Assessment : Animal testing did not show any mutagenic effects., Tests on bacterial or mammalian cell cultures did not show mutagenic effects., Information given is based on data obtained from similar substances.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

Components:

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Reproductive toxicity - Assessment : No toxicity to reproduction, Animal testing showed no reproductive toxicity.
Animal testing showed no developmental toxicity.

STOT - single exposure

Not classified due to lack of data.

Components:

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Assessment : The substance or mixture is not classified as specific target organ toxicant, single exposure.

STOT - repeated exposure

Not classified due to lack of data.

Components:

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Assessment : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

Repeated dose toxicity

Components:

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Species : Rat
Application Route : Oral
Remarks : No toxicologically significant effects were found.

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Aspiration toxicity

Not classified due to lack of data.

Components:

Silver Powder (particle diameter >100 nm <1mm):

No aspiration toxicity classification

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Silver Powder (particle diameter >100 nm <1mm):

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 0.016 mg/l
Exposure time: 96 h
Remarks: Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.0125 mg/l
Exposure time: 48 h
Remarks: Information given is based on data obtained from similar substances.

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 0.19 mg/l
Exposure time: 96 h
Remarks: Information given is based on data obtained from similar substances.

EC10 (Pseudokirchneriella subcapitata (green algae)): 0.03462 mg/l
Exposure time: 72 h
Remarks: Information given is based on data obtained from similar substances.

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): 0.0012 mg/l
Exposure time: 32 d
Remarks: Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.00327 mg/l
Exposure time: 21 d
Remarks: Information given is based on data obtained from similar substances.

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

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Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 33 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : LC50 (Daphnia magna (Water flea)): 147.8 mg/l
aquatic invertebrates Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (green algae)): 15 mg/l
plants Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 7.28 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Persistence and degradability

Components:

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Biodegradability : Result: Biodegradable
Method: OECD Test Guideline 301

Bioaccumulative potential

Components:

Silver Powder (particle diameter >100 nm <1mm):

Bioaccumulation : Remarks: Bioaccumulation is unlikely.
Information given is based on data obtained from similar substances.

Partition coefficient: n- : Remarks: Not applicable
octanol/water

Isobutyric acid, monoester with 2,2,4-trimethylpentane-1,3-diol:

Partition coefficient: n- : log Pow: 3.2
octanol/water pH: 7

Mobility in soil

No data available

Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : If recycling is not practicable, dispose of in compliance with

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local regulations.

Do not reuse empty container. Never place unused product down any indoor or out door drain.

Contaminated/not cleaned containers should be treated/handled like product waste. Dispose of container properly. Refer to applicable Local, State/Provincial, and Federal Regulations, as well as industry Standards.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
Class	: 9
Packing group	: III
Labels	: 9
Environmentally hazardous	: no

IATA-DGR

UN/ID No.	: UN 3082
Proper shipping name	: Environmentally hazardous substance, liquid, n.o.s. (Silver)
Class	: 9
Packing group	: III
Labels	: Miscellaneous
Packing instruction (cargo aircraft)	: 964
Packing instruction (passenger aircraft)	: 964

IMDG-Code

UN number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
Class	: 9
Packing group	: III
Labels	: 9
EmS Code	: F-A, S-F
Marine pollutant	: no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

GB 6944/12268

UN number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
Class	: 9

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Packing group : III
Labels : 9
Marine pollutant : no

JT/T 617

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Class : 9
Packing group : III
Labels : 9
Environmentally hazardous : no

Special precautions for user

Remarks : Marine Pollutants assigned UN number 3077 and 3082 in single or combination packaging containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 KG or less for solids may be transported as non-dangerous goods as provided in section 2.10.2.7 of IMDG code, IATA special provision A197, and ADR/RID special provision 375.

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

15. REGULATORY INFORMATION

National regulatory information

Law on the Prevention and Control of Occupational Diseases

Regulations on Safety Management of Hazardous Chemicals

Catalogue of Hazardous Chemicals : This product is not listed in the catalogue of hazardous chemicals, but it meets the definition of hazardous chemicals and its principles of determination.

Identification of Major Hazard Installations for Hazardous Chemicals (GB 18218) : Not listed

Hazardous Chemicals for Priority Management under SAWS : Not listed

Catalogue of Specially Controlled Hazardous Chemicals : Listed

List of Explosive Precursors : Not listed

Regulations on Labour Protection in Workplaces where Toxic Substances are Used

Catalogue of Highly Toxic Chemicals : Not listed

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Regulation of Environmental Management on the First Import of Chemicals and the Import and Export of Toxic Chemicals

China Severely Restricted Toxic Chemicals for Import and Export : Not listed

Regulation on the Administration of Precursor Chemicals

Catalogue and Classification of Precursor Chemicals : Not listed

Regulations on the Administration of Controlled Chemicals

List of Controlled Chemicals : Not listed

Regulations of Ozone Depleting Substances Management

List of Controlled Ozone Depleting Substances : Not listed

List of Controlled Ozone Depleting Substances Import and Export : Not listed

Environmental Protection Law

List of Priority Controlled Chemicals : Not listed

List of Key Controlled New Pollutants : Not listed

16. OTHER INFORMATION

Revision Date : 2025/06/04
Date format : yyyy/mm/dd

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

ACGIH / TWA : 8-hour, time-weighted average

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships;

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n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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